



International Product Specification

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|------------------|--|---------|---|
| Art. No. | 43690 (12x340g); 43692 (24x340g) | | |
| Item Description | Corn Supersweet Vacuum Pack International 305/307 x 306 EZO 340g | | |
| Issue Date | April 20, 2021 | Issue S | History: Issue Q 10/23/20 Issue R 3/31/21 Issue S 4/20/21 |
| Approved | Technical Services | | page 1 of 4 |

Full Description: Supersweet Vacuum Packed Whole Kernel Corn is prepared from the clean, sound, succulent kernels of sweet corn packed with water and salt. The product is packed in hermetically sealed containers and sufficiently processed by heat to assure preservation.

Quality Characteristics:

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| Color | Product shall possess a practically uniform, bright color typical of the product. |
| Flavor and Odor | Good flavor, typically of processed whole kernel corn of this variety. Free from off flavors or odors. |
| Maturity | Kernels are crisp and may have slightly tough skin, compact internal flesh that is associated with plump or full kernels. |
| Defects | The process parameters to be used in evaluating defects (by Attribute Grading) to be accepted is as follows: |
| | Dark Kernels (DK): 12 per 100 ounce sample. |
| | EVM: (Husk, Stalk, Silk and Other Plant Material): 4 per 100 ounce sample. |
| | Kernel of Cob (KC) and or pieces of cob (PC): 9 per 100 ounce sample. |

Physical Characteristics:

Manufacturer produces our products to meet a target specification at the time of production. Due to the nature of our commodity products, there are factors such as product maturity, variety, moisture level, and the growing conditions of each particular field which may cause a deviation from the target specification as the product cycles through the shelf life.

| | |
|-------------------------------|-----------------------|
| Net Weight | 340g |
| Drained Weight | 285g |
| Container Size | 305/307 x 306 EZO can |
| Pack Configurations Available | 12 pack, 24 pack |

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| | |
|---|----------------------------------|
| Moisture | Target 74 – 77% |
| Brix | Naturally occurring |
| Salt – Homogenized Sample at the time of production | Range 0.50 – 0.90%. Target 0.70% |
| pH | Range 5.8 – 6.7 |
| Vacuum | Minimum 12" at sea level. |
| Allergens | None |

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| Shelf Life | 36 months when stored at optimal conditions. |
|------------|--|

Microbiological Characteristics:

This SFC product is thermally processed to be commercially sterile per US FDA and GMP regulations.

Formula:

| | |
|-----------------------------------|---------|
| Corn | 83.82% |
| Water | 15.48% |
| Salt | 0.70% |
| | 100.00% |
| Formula is based on net weight of | 340g |

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Can Coding:

At time of processing the standard plant Production Code and military time are applied to the side of the can:

XXXXXXXX/XXXX HH:MM

The Production Code will be applied at time of labeling on the end of can:

XXXXXXXX/XXXX

The Expiry dating may be applied at time of labeling on the end of the can if requested by the customer:

XXXXXX

General Information:

Manufacturer produces _____ in accordance with the Good Manufacturing Practices (21 CFR, Parts 113 & 117). The finished product and packaging conforms with the provisions of the Federal Food, Drug and Cosmetic Act as amended, to all applicable USDA regulations, to the state regulations in which the facility is located and is fit for human consumption.

All of our production facilities have a HACCP program, but at this time there is not a certification for Low Acid Canning Facilities. Our HACCP Plans are available for review at each location.

Manufacturer _____ is in current compliance with the Food Safety Modernization Act, signed in 2011. While several provisions of the act are still in review and development stage, we will continue to monitor and update our programs as needed. All of our facilities have re-registered as part of this act.

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| Nutrition Facts | |
|--|------------|
| 4 servings per container | |
| Serving size 1/3 cup (85g) | |
| Amount per serving | |
| Calories 60 | |
| <small>% Daily Value*</small> | |
| Total Fat 1g | 1% |
| Saturated Fat 0g | 0% |
| Trans Fat 0g | |
| Cholesterol 0mg | 0% |
| Sodium 240mg | 10% |
| Total Carbohydrate 12g | 4% |
| Dietary Fiber 2g | 7% |
| Total Sugars 4g | |
| Includes 0g Added Sugars | 0% |
| Protein 2g | |
| Vitamin D 0mcg | 0% |
| Calcium 0mg | 0% |
| Iron 0.3mg | 2% |
| Potassium 170mg | 4% |
| <small>*The % Daily Value tells you how much a nutrient in a serving of food contributes to a daily diet. 2,000 calories a day is used for general nutrition advice.</small> | |

100g Data

| | |
|-------------------------|--------|
| Calories | 72.85 |
| Total Fat (g) | 1.00 |
| Saturated Fat (g) | 0.29 |
| Trans Fat (g) | 0.00 |
| Cholesterol (mg) | 0.00 |
| Sodium (mg) | 285.78 |
| Total Carbohydrates (g) | 13.78 |
| Dietary Fiber (g) | 2.63 |
| Total Sugars (g) | 5.25 |
| Added Sugars (g) | 0.00 |
| Protein (g) | 2.28 |
| Vitamin D (mcg) | 0.00 |
| Calcium (mg) | 2.35 |
| Iron (mg) | 0.34 |
| Potassium (mg) | 200.06 |
| Moisture (%) | 81.73 |
| Ash (g) | 1.21 |

INGREDIENTS: CORN, WATER, SALT.

*This product does not require Bioengineered labeling disclosure.

| | | | | Label Dimensions | | |
|-------------------|------|----------|----------|------------------|---------|-----------------|
| Can Size | oz. | Grams/kg | Servings | Width | Height | Unvarnished Lap |
| 305/307 x 306 EZO | 12oz | 340g | 4 | 11" | 2.9375" | .5" RHGL |


 Stutzer QC approved
 31.05.2022